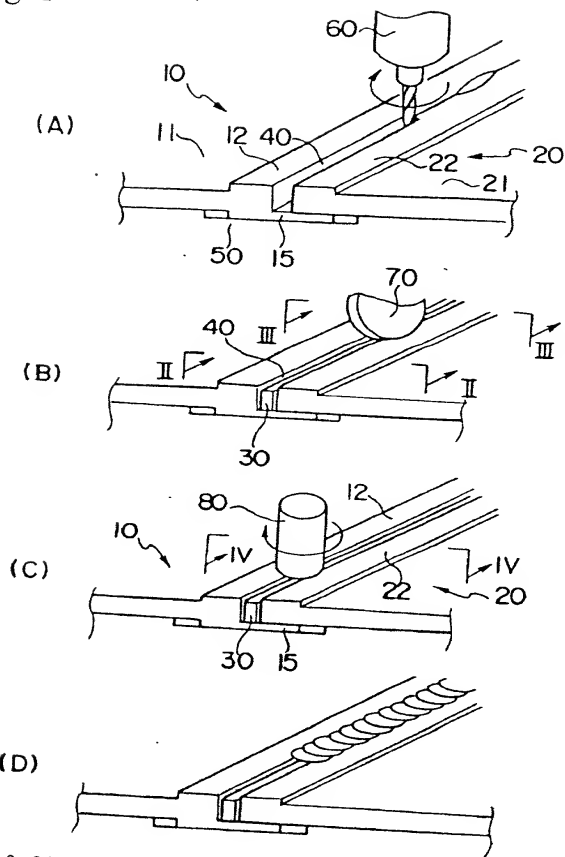


Fig. 1



10, 20: member 30: filling material 70: roller
 11, 21: plate 40: gap 80: rotary tool
 12, 22: protrusion 60: cutting tool

Fig. 2

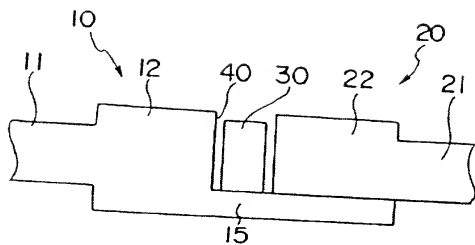


Fig. 3

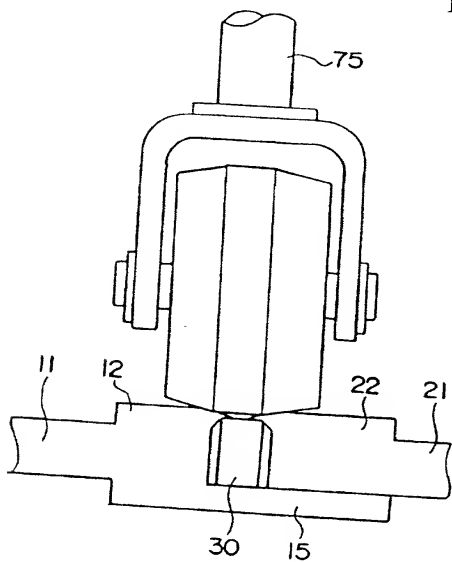


Fig. 4

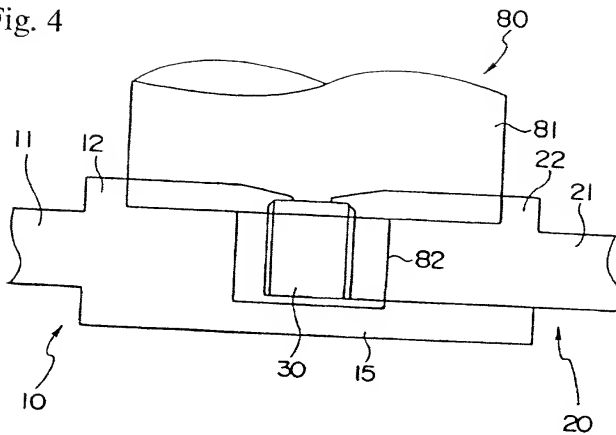


Fig. 5

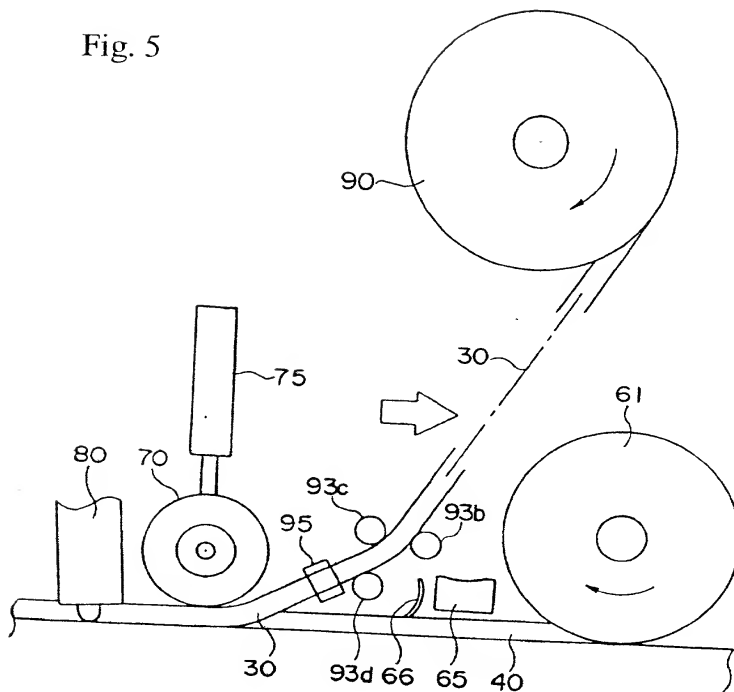


Fig. 6

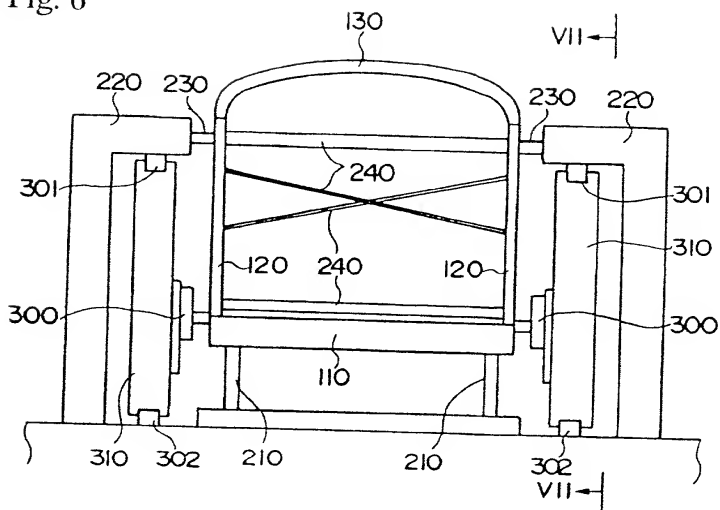


Fig. 7

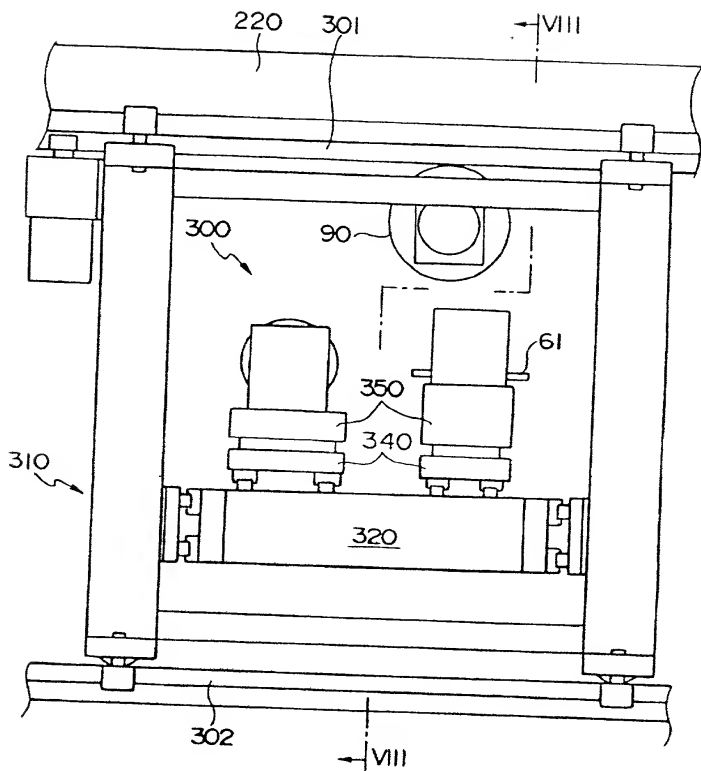


Fig. 8

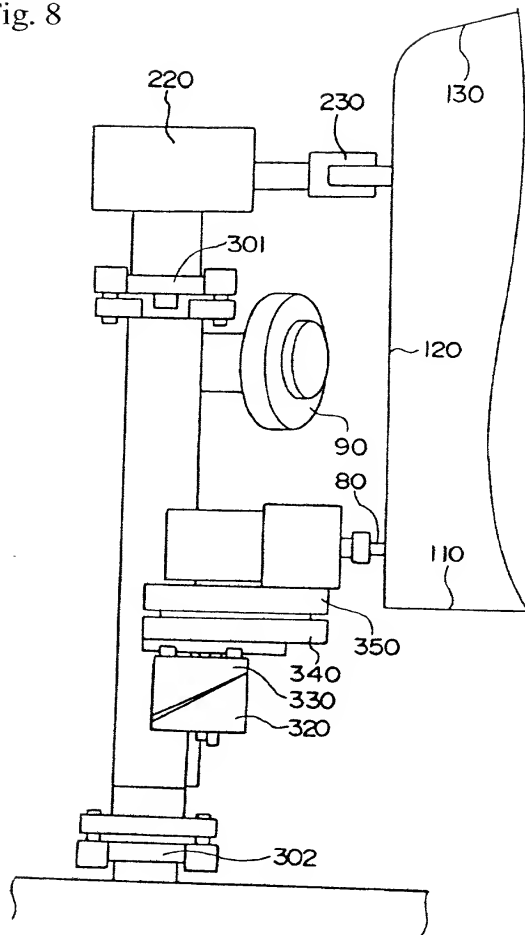


Fig. 9

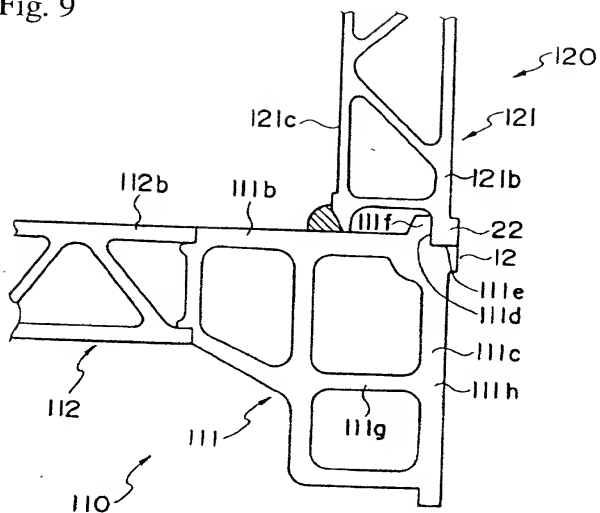


Fig. 10

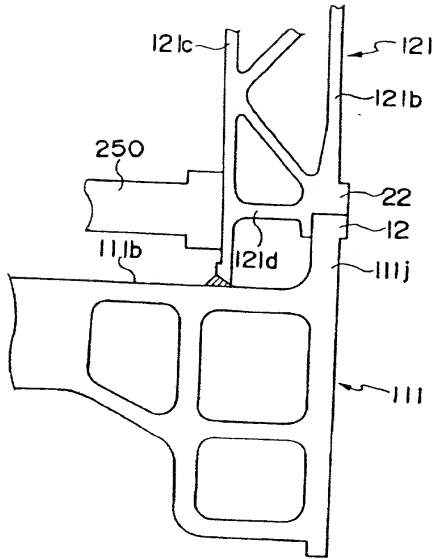


Fig. 11

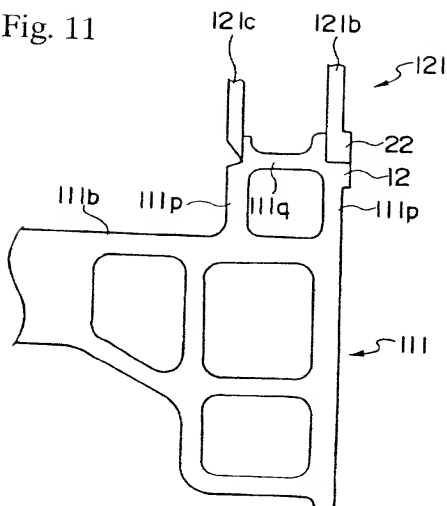


Fig. 12

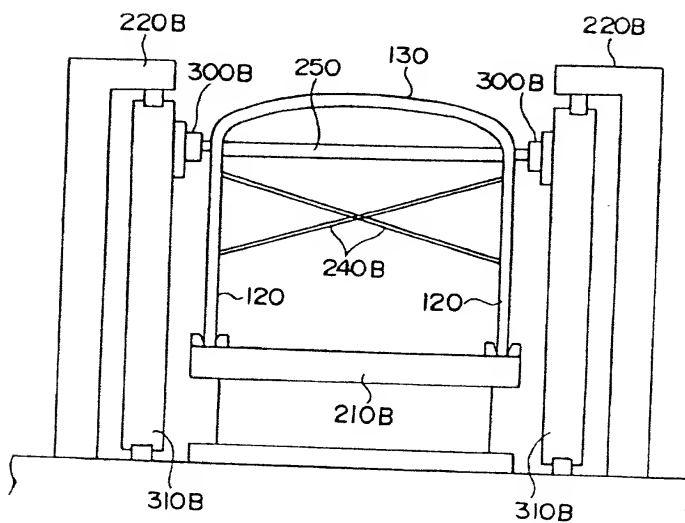


Fig. 13

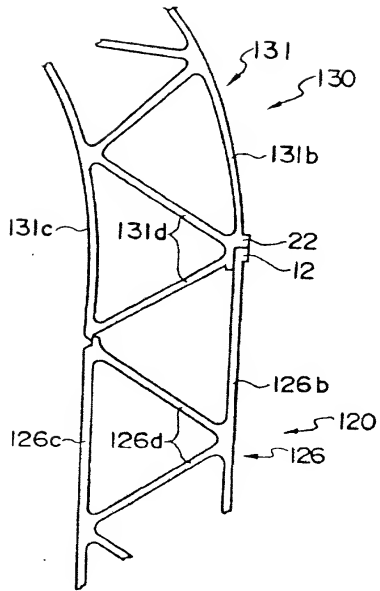


Fig. 14

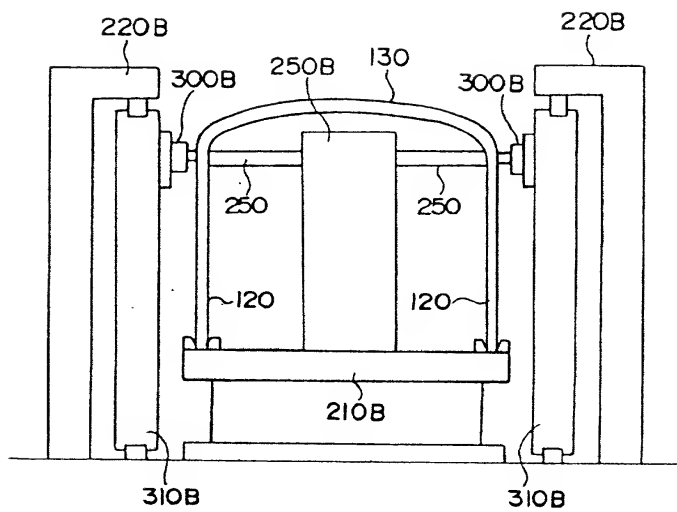
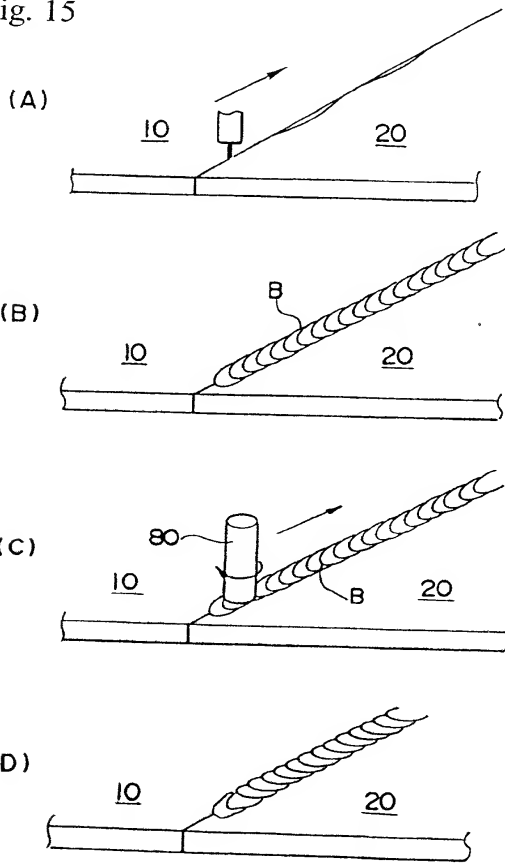


Fig. 15



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